

HC-S1, S2

					Pn01/no.01	α	16		
P+		7	CA		Pn01/no.02	β	1		
P-		8	*CA		Pn01/no.03		1	0	/
S+		20	CB		Pn01/no.04		0	1	
S-		21	*CB		Pn01/no.09		0		
+24V	+24V	1	P24	+	Pn01/no.10	CONT1	1		
0V	+24V	14	M24	-	Pn01/no.17	OUT3	4		
SON		2	CONT1		Pn01/no.18	OUT4	11		
RDY		17	OUT3		Pn01/no.19	數	10000		
BRAKE		18	OUT4		Pn01/no.04				